

North China Electric Power University

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华北电力大学

学术硕士学位论文

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Research on Key Technologies of Partial Porous
Externally Pressurized Gas Bearing

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导 师：	□□□（副）教授
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所 在 学 院：	电气与工程学院
答 辩 日 期：	2024年6月
授予学位单位：	华北电力大学

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Thesis for the Academic Master's Degree

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Research on Key Technologies of Partial Porous
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摘 要

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摘要是论文内容的高度概括，应具有独立性和自含性，即不阅读论文的全文，就能获得必要的信息。摘要应包括本论文的目的、主要研究内容、研究方法、创造性成果及其理论与实际意义。摘要中不宜使用公式、化学结构式、图表和非公知公用的符号和术语，不标注引用文献编号。避免将摘要写成目录式的内容介绍。

关键词：关键词 1；关键词 2；关键词 3；.....；关键词 5

(Content and keywords: font 宋体, size 12pt
or 小四, Paragraph Line, Spacing:20pt)

Abstract

(title: Font: Times New Roman,
size: 18 pt, bold, middle)

Externally pressurized gas bearing has been widely used in the field of aviation, semiconductor, weave, and measurement apparatus because of its advantage of high accuracy, little friction, low heat distortion, long life-span, and no pollution. In this thesis, based on the domestic and overseas researching

Keywords : keyword 1, keyword 2, keyword 3, , keyword 5

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**(Content and keywords: Times New Roman
12pt, Paragraph Line Spacing: 1.25 line)**

Contents (Times New Roman, 18pt, bold)

摘要	I
Abstract (In English)	II
Chapter 1 Introduction.....	1
1.1 Background, objective and significance of the subject.....	1
1.2 Developmental of gas-lubricated bearing and correlated theories.....	2
1.2.1 Developmental of gas-lubricated bearing.....	2
1.2.2 Research on static characteristics of porous externally Pressurized gas bearing.....	10
.....	
1.3 Computational fluid dynamics and applications of correlated field.....	13
.....	
1.5 Main research contents of this subject.....	16
Chapter 2 Research on permeability of	18
2.1 Introduction.....	18
2.2 Fractal geometry theory.....	18
.....	
2.4 Brief summary.....	24
.....	
Chapter 7 Conclusions and prospects.....	86
References.....	88
Theses and other publications during the master's degree program.....	96
Acknowledgements.....	97

(The chapter title is in bold, and the titles of the articles and sections are in Times New Roman 12pt, Paragraph Line Spacing: 1.25 line)

Chapter 1 Introduction

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1.1 Research Background

(Times New Roman, 16pt, Bold; Paragraph Line Spacing: 1.35 line, before 0.5 line, after 0.5 line)

The development of advanced technologies such as national defense industry and microelectronics industry requires precision and ultra-precision instruments and equipment, and high-speed precision instruments and equipment. (Times New Roman, 12pt; Paragraph Line Spacing: 1.25 line, Indent the first line by 2 characters)

.....

1.2 Development of Gas Lubricated Bearings

Gas bearing is a mechanical component which supports load or reduces friction by gas film.

.....

1.2.1 Development of Gas Lubricated Bearings

(Times New Roman, 14pt, Bold, Paragraph Line Spacing: 1.35 line, before 25pt, after 12pt)

In 1828, R.R. Willis^[3] published an article on pressure distribution in orifice throttle plates, which is the earliest recorded literature on gas lubrication.

.....

1.2.5 Study on Porous Gas Hydrostatic Bearing

Because of the low pressure and compressibility of gases

1.2.5.1 Classification of Hydrostatic Bearing

(Times New Roman, 12pt, Bold; Paragraph Line Spacing: 1.25 line, before 0.5 line)

The Porous Hydrostatic Bearings can be classified as... ..

1.2.5.2 Study on the Properties of Porous Materials

The main characteristic of the material is that it has a certain degree of....

(1) Porous materials with porous properties are made up of... ..

Chapter 4 Research on Bearing Static Characteristics Based on FLUENT Software

4.1 Introduction

Using existing commercial software to study flow field can avoid solving N-S equation program.

4.2.3 The Setting of Boundary Conditions

In this paper, we adopt... In each direction... From the following two formulas:

$$\phi = \frac{D_p^2}{150} \frac{\psi^3}{(1-\psi)^2} \quad (4-1)$$

$$C_2 = \frac{3.5}{D_p} \frac{(1-\psi)}{\psi^3} \quad (4-2)$$

In formula D_p —— Average particle diameter of porous materials (m);

ψ —— Porosity (Pore volume as a percentage of total volume);

ϕ —— Characteristic permeability or intrinsic permeability, related to the structural properties of materials (m^2).

.....

4.3.3 Analysis of FLUENT simulation results

Figure 4-6 shows the pressure distribution in the local porous cylinder plunger and in the gas film when the radius of the local porous cylinder is different. The radii are $r=1.5\text{mm}$, 2.5mm , 3.5mm and 4.5mm , respectively. From Fig.4-6, it can be seen that the throttling effect is very different because of the different throttling radius. Among them, the throttling effect with small radius is obvious. The pressure change corresponding to Fig.4-6 a) is the most obvious, while the change of Fig.4-6 d) is very small, which results in a great difference in the pressure distribution in the gas film. Thus, the bearing capacity is greatly improved with the increase of radius.

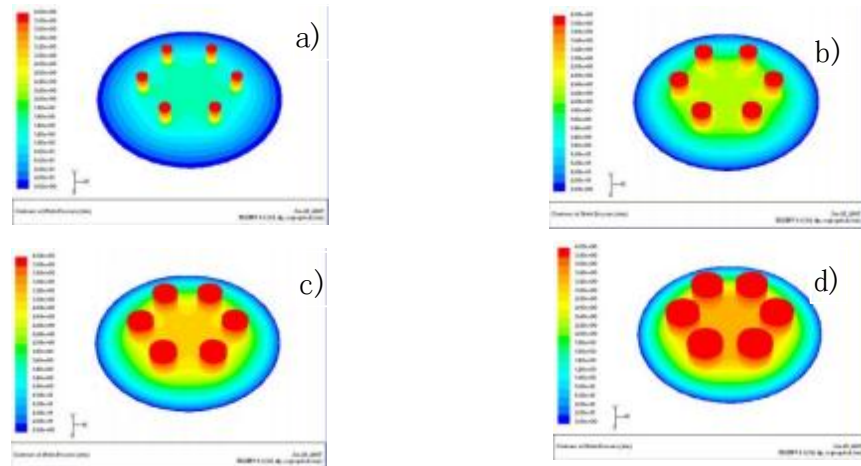
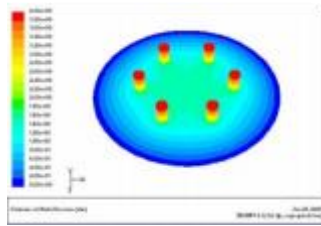


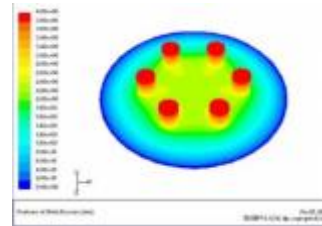
Fig.4-6 Pressure contour of bearing with partial porous plunger different radiuses

- a) Pressure contour of bearing when $R_3 = 1.5\text{mm}$, b) Pressure contour of bearing when $R_3 = 2.5\text{mm}$
 c) Pressure contour of bearing when $R_3 = 3.5\text{mm}$, d) Pressure contour of bearing when $R = 4.5\text{mm}$

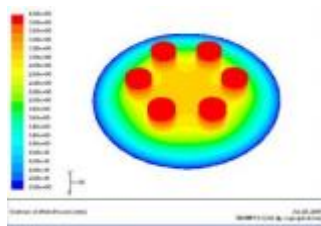
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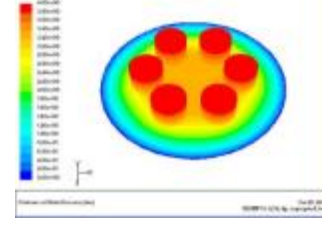
a) Pressure contour of bearing
when $R_3 = 1.5\text{mm}$



b) Pressure contour of bearing
when $R_3 = 2.5\text{mm}$



c) Pressure contour of bearing
when $R_3 = 3.5\text{mm}$



d) Pressure contour of bearing
when $R_3 = 4.5\text{mm}$

Fig.4-6 Pressure contour of bearing with partial porous plunger different radiuses

4.4 Conclusion

Chapter 6 Experimental study on partial porous hydrostatic bearings

6.1 Introduction

In the preceding chapters, the permeability of locally porous materials is studied, respectively

6.2 Porous graphite permeability test

.....

The experimental data of sample No.1 is shown in the table. 6-1.

Table 6-1 Data of measured permeability of sample No.1 (Temperature: $T=16^{\circ}\text{C}$ Height: $H=5.31\text{mm}$)

Gas supply pressure P_s (MPa)	Flow measurement $M'(\text{m}^3/\text{h})$	Flow correction value $M(\text{m}^3/\text{s}) \times 10^{-4}$	Pressure difference ΔP (Pa)	$\text{Lg } \Delta P$	$\text{lg} M$
0.15	0.009	0.02312	46900	4.67117	-5.63601
0.2	0.021	0.04584	96900	4.98632	-5.33876
0.25	0.039	0.07413	146900	5.16702	-5.13001
0.3	0.097	0.16747	196900	5.29424	-4.77606
0.35	0.136	0.21753	246900	5.39252	-4.66248
0.4	0.171	0.25485	296900	5.47261	-4.59372
0.45	0.202	0.28467	346900	5.54020	--

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.....

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Table 6-1 Specimen permeability test data

Gas supply pressure P_s (MPa)	Flow measurement M' (m ³ /h)	Flow correction value M (m ³ /s) $\times 10^{-4}$	Pressure difference ΔP (Pa)	$\lg \Delta P$	$\lg M$
0.15	0.009	0.023 12	46 900	4.671 17	-5.636 01
0.2	0.021	0.045 84	96 900	4.986 32	-5.338 76
0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
0.15	0.009	0.023 12	46 900	4.671 17	-5.636 01
0.2	0.021	0.045 84	96 900	4.986 32	-5.338 76
0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
0.15	0.009	0.023 12	46 900	4.671 17	-5.636 01
0.2	0.021	0.045 84	96 900	4.986 32	-5.338 76
0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
0.15	0.009	0.023 12	46 900	4.671 17	-5.636 01
0.2	0.021	0.045 84	96 900	4.986 32	-5.338 76
0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
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0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
0.15	0.009	0.023 12	46 900	4.671 17	-5.636 01
0.2	0.021	0.045 84	96 900	4.986 32	-5.338 76
0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
0.15	0.009	0.023 12	46 900	4.671 17	-5.636 01
0.2	0.021	0.045 84	96 900	4.986 32	-5.338 76
0.25	0.039	0.074 13	146 900	5.167 02	-5.130 01
⋮					
0.3	0.097	0.167 47	196 900	5.294 24	-4.776 06

Table 6-1 (continuation table)

Gas supply pressure P_s (MPa)	Flow measurement M' (m ³ /h)	Flow correction value M (m ³ /s) $\times 10^{-4}$	Pressure difference ΔP (Pa)	$\lg \Delta P$	$\lg M$
0.35	0.136	0.217 53	246 900	5.392 52	-4.662 48
0.4	0.171	0.254 85	296 900	5.472 61	-4.593 72
0.45	0.202	0.284 67	346 900	5.540 20	—

6.5 Conclusion

.....

Chapter 7 Conclusion and Prospect

The conclusion of the dissertation is arranged separately as the last chapter of the main body of the paper.

The conclusion is a summary of the main results of the whole paper. In the conclusion, we should clearly point out the creative achievements or innovative point theory (including new insights and new points of view) of the content of this research should be clearly pointed out, as well as the outlook and conception of further research work in the direction of this research in the future, and the conclusion should not be written as an abstract of the paper. The content of the conclusion is generally less than 2000 words.

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- [1] 毛峡. 绘画的音乐表现[A]. 中国人工智能学会2001年全国学术年会论文集 [C]. 北京: 北京邮电大学出版社,2001:739-740
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 - [3] 毛峡,丁玉宽. 图像的情感特征分析及其和谐感评价[J]. 电子学, 2001,29(12A): 1923- 1927
 - [4] Quagliano L G, Nather H. Up conversion of luminescence via deep centers in high purity GaAs and GaAlAs epitaxial layers[J]. Applied Physics Letters, 1984, 45(5):555.
 - [5] Quagliano L G, Nather H. Up conversion of luminescence via deep centers in high purity GaAs and GaAlAs epitaxial layers[J]. Applied Physics Letters, 1984, 45(5):555.
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Theses and other publications during the master's degree program

1. Published academic papers

- [1] ×××, ×××. 部多孔质气体静压轴向轴承静态特性的数值求解[J]. 摩擦学学报, 2007, 38(12):68~72(EI 收录号: 071510544816)
- [2]

2. Patents applied for and obtained (this need not be listed in the absence of patents)

- [1] ×××, ×××. 一种温热外敷药制备方案: 中国, 88105607.3[P]. 1989-07-26.

3. Science and technology awards (not listed when no award is awarded)

- [1] ×××, ×××. ××静载下预应力混凝土房屋结构设计统一理论. 黑龙江省科学技术二等奖, 2007.

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Acknowledgement

I sincerely thank my mentor, Professor XXX, for his meticulous guidance. His words and deeds will benefit me all my life.

Thank you, Professor XXX, and all the teachers and students in the laboratory for their enthusiastic help and support!

Thank you for your financial support for this project.

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